

Manual For Gf Charmilles Edm Sinker

Official Gazette of the United States Patent and Trademark Office Powder Metallurgy Design Manual American Machinist Theory and Practice in Machining Systems Manufacturing Engineering The Option Advisor Design Guide for Involute Splines Climate Change Plan for Canada Thomas Register of American Manufacturers and Thomas Register Catalog File Modern Machining Technology Asiamac Journal Wire EDM Manual Sheet Metal Industries Globalized Solutions for Sustainability in Manufacturing Machining of Stainless Steels and Super Alloys Heat Treatment : Principles and Techniques Neural Computing - An Introduction The Gentleman's Magazine (London, England); ASM Engineered Materials Reference Book Machinery Buyers' Guide The South and the New Deal Lonely Planet Cape Town & the Garden Route Machine Tool Design Particle Breakage Electrical Discharge Machining (EDM) Numerical Control Quality Engineering Using Robust Design The EDM Handbook Plastics Processing The Flivver King Steels Virtual and Augmented Reality Applications in Manufacturing Machine Shop Know-how Ebony Trade: Homies on the DL Traditional Machining Technology Fundamentals of Manufacturing For Engineers Taguchi Methods Modeling and Simulation of Mineral Processing Systems Electrical Discharge Machining Injection Mould Design

Official Gazette of the United States Patent and Trademark Office

The 18th CIRP International Conference on Life Cycle Engineering (LCE) 2011 continues a long tradition of scientific meetings focusing on the exchange of industrial and academic knowledge and experiences in life cycle assessment, product development, sustainable manufacturing and end-of-life-management. The theme “Glocalized Solutions for Sustainability in Manufacturing” addresses the need for engineers to develop solutions which have the potential to address global challenges by providing products, services and processes taking into account local capabilities and constraints to achieve an economically, socially and environmentally sustainable society in a global perspective. Glocalized Solutions for Sustainability in Manufacturing do not only involve products or services that are changed for a local market by simple substitution or the omitting of functions. Products and services need to be addressed that ensure a high standard of living everywhere. Resources required for manufacturing and use of such products are limited and not evenly distributed in the world. Locally available resources, local capabilities as well as local constraints have to be drivers for product- and process innovations with respect to the entire life cycle. The 18th CIRP International Conference on Life Cycle Engineering (LCE) 2011 serves as a platform for the discussion of the resulting challenges and the collaborative development of new

scientific ideas.

Powder Metallurgy Design Manual

American Machinist

"In writing this book, the author focused on EDM fundamentals. These are the items common to all EDM machines, such as the spark, how the spark is controlled, what causes overcut, and the importance of the dielectric fluid. With regard to the workplace, covered are the affect the spark has on the metallurgy and how the surface finish is produced and controlled. The book also describes the development of Electrical Discharge Machining (EDM), the EDM system and process, the EDM sparking systems, the power supply (generator), spark voltage, electrode servo systems, di-electric systems, ionization and electrode wear, chips, the EDM surface, DC arcing, different kinds of EDM, autormatic servo systems operation, and electromagnetic radiation. It is the author's intent that this text will serve as the primer on the EDM process, allowing the people using EDM to become more efficient and the machines more productive."--Back cover.

Theory and Practice in Machining Systems

This clear, practical book explains exactly how you can design and perform experiments using Taguchi methods from square one to completion - offering detailed examples to illustrate how these methods can work for you in a variety of situations. The step-by-step approach of this ground-breaking book allows you to get started quickly, and to successfully complete the four basic phases of experimentation - planning, designing, conducting the experiment, and analyzing the results. If you are responsible for quality improvement, you'll want to turn to these pages for a working knowledge of the basic tools of Taguchi methodology, including defining quality characteristics, selecting variables, designing experimental strategy, removing experimental bias, accounting for missing and infeasible data, and uncovering multiple quality characteristics. Whether your focus is on product design, process start-up, or production problem-solving, Taguchi Methods: A Hands-On Approach To Quality Engineering will help you accelerate the application of these techniques. Designed to help working engineers and quality practitioners measure and choose options, this book is an essential guide to the key terms and principles of Taguchi methods.

Manufacturing Engineering

The Option Advisor

Design Guide for Involute Splines

This textbook will be welcomed throughout engineering education as the one-stop teaching text for students of manufacturing. It takes the student through the fundamental principles and practices of modern manufacturing processes in a lively and informative fashion. Topics include casting, joining, cutting, metal deformation processes, surface treat

Climate Change Plan for Canada

Acclaim for Bernie Schaeffer's expert approach to options trading. "Bernie Schaeffer's penchant for contrary investing is terrific, and his market calls on that strategy have been excellent. He shows how to apply contrary thinking-and many other types of 'expectational analysis'-to option strategies. All option traders should enjoy reading this book." -Lawrence G. McMillan President, McMillan Analysis Corp. Author, Options as a Strategic Investment and McMillan on Options. "A superb book that will benefit both stock and options investors. It blends technical analysis, fundamentals, investor psychology, and strategy to come up with an excellent approach to the markets. A good read for the investor seeking new trading ideas in today's fast moving markets." -Leo Fasciocco Stock Market

Columnist, Investor's Business Daily. "A breath of fresh air for options traders. Most options books are textbook in nature. Schaeffer cuts right to the chase and provides solid ideas on how to use options effectively for both conservative and trading-oriented investors. It's innovative and fresh. Get a copy." -Thomas J. Dorsey President, Dorsey Wright & Associates Author, Point & Figure Charting. When nationally renowned options expert Bernie Schaeffer talks, everyone listens. A "Market Maven" on CNBC, a frequent guest on CNN, and a top-rated Timer Digest market timer for the past decade, he has also been a featured speaker at numerous investment conferences. His views on the stock market and the economy are regularly quoted in the Wall Street Journal, the New York Times, Barron's, and Investor's Business Daily. Thousands of subscribers eagerly await each issue of his Option Advisor newsletter, and when he distills his decades of knowledge and experience-as he does in this remarkable book-savvy investors everywhere pay close attention. In *The Option Advisor: Wealth-Building Strategies Using Equity and Index Options*, Schaeffer offers his own carefully tested, prudent, and profitable strategies for trading options. He begins by dispelling outdated folklore and beliefs about the options world, and reveals instead how options can be used as an inexpensive, leveraged vehicle for profiting from the movement in an equity. With clarity and logic, he explains the basic principles of options trading, emphasizing, in particular, why options cannot be traded like stocks-a very common and potentially very costly mistake. Schaeffer delves into the psychology of options trading, demonstrating how to distinguish between "high" and "low"

expectation stocks, how to measure sentiment, and how to master the valued Contrary Opinion Theory for successful trading. He shares his wealth-building techniques for selecting the right stocks, assessing risk, managing your options portfolio, and, most important, for reading market timing indicators. What The Option Advisor boils down to is expert guidance on managing your money, while avoiding the most common errors of options trading. In a detailed section on applications, Schaeffer gives you practical, hands-on advice on how to use a full array of real-world trading strategies, including quick trades, aggressive trading strategies, conservative approaches, portfolio protection, and the increasingly popular Long-term Equity Anticipation Securities (LEAPS). With characteristic thoroughness, Schaeffer also offers invaluable information on selecting an options broker, opening an options trading account, and doing research on the Internet. From the novice to the experienced investor, The Option Advisor offers a gold mine of information on how to achieve success in options trading.

Thomas Register of American Manufacturers and Thomas Register Catalog File

Modern Machining Technology

Desmond loves rough trade, and today he meets up with two friends who are going to give him a mouthful! It's a reunion of sorts. All three young men have changed a lot since the last time they swung on the DL, but they quickly get right back up to old tricks. That means Desmond is going to get mre outrageous manlust than ever, in this, his most incredible tale of Ebony Trade yet!

Asiamac Journal

This book describes machining technology from a wider perspective by considering it within the machining space. Machining technology is one of the metal removal activities that occur at the machining point within the machining space. The machining space consists of structural configuration entities, e.g., the main spindle, the turret head and attachments such the chuck and mandrel, and also the form-generating movement of the machine tool itself. The book describes fundamental topics, including the form-generating movement of the machine tool and the important roles of the attachments, before moving on to consider the supply of raw materials into the machining space, and the discharge of swarf from it, and then machining technology itself. Building on the latest research findings "Theory and Practice in Machining System" discusses current challenges in machining. Thus, with the inclusion of introductory and advanced topics, the book can be used as a gui de and survey of machining technology for students and also as the basis for the planning of future research by professors and researchers in

universities and scientific institutions. Professional engineers can use the book as a signpost to technical developments that will be applied in industry in coming years.

Wire EDM Manual

This fundamental four-volume work was translated from the considerably revised second edition. It should be of great value to engineers engaged in the design, manufacture and maintenance of machine tool equipment. It can also be used to advantage by the students of engineering institutes majoring in Process Engineering, Metal-Cutting Machine Tools or Cutting Tool Design. The first volume deals with the basic machine tools and special machine tools used in cutting tool production. The classification, type and size range, and designation of machine tools, employed in Soviet practice, are given in detail, together with the types of motion found in machine tools. Metal-cutting lathes, turret lathes, vertical boring machines, automatic and semiautomatic lathes, milling machines and many other types of machine tools are described. Special attention has been given to machine tools designed for the production of cutting tools. These include general and single-purpose semiautomatic precision thread-grinding machines, automatic and semiautomatic tracer-controlled lathes with hydraulic controls, jig boring machines and specialized machine tools, as well as automatic transfer machines for cutting tool production. Volume two contains Parts Three and Four. Part Three deals with the kinematics of machine tools. This branch of machine tool design has been

strictly systematized by the author and is set forth with exceptional clarity. The kinematic structures of a great many different types of machine tools, including the most complex gear-cutting machines, are analyzed by methods developed in the text which take into consideration the interrelation between the workpiece to be produced in the given machine tool. Part Four takes up hydraulic drives of machine tools. It contains all the theoretical and practical data required in the application of fluid power and control systems to machine tools. Volume Three contains Part Five and this deals with machine tool design proper. It is a comprehensive scientific treatment of the subject and is a revised and complemented version of a previous Russian edition which has become a reliable reference book for all Soviet machine tool engineers and has been translated into French. Such questions as performance criteria, basic design data, principal specifications and the development of the kinematic scheme of a new machine tool are dealt with in great detail. Design recommendations are given as well as the necessary calculation data for the basic elements of machine tools - speed and feed gearboxes, stepless drives, rapid traverse mechanisms, spindles and spindle bearings, mechanisms for rectilinear motion, small displacement and periodic motion, reversing devices, beds columns, tables and other housing-type components, slideways and antifriction ways. The fourth and final volume covers Automatic Machine Tools and Transfer Machines, and Machine Tool Testing and Research, Parts Six and Seven of the complete work. Part Six deals with the fundamental principles of machine tool automation, the various systems of

numerical programme control that have found extensive application in modern machine tool design in the USSR and other countries. Much space has been given to automatic transfer machines, including in-line, rotary, and other types, their layout, features, design procedures, structure, and output. Current methods of testing and investigating the geometrical, kinematic, dynamic, and operational characteristics of machine tools are considered in Part Seven. Methods of testing the quality characteristics, of determining the corresponding criteria (indices), and of using contemporary apparatus for this purpose are dealt with. --This text refers to the Paperback edition.

Sheet Metal Industries

Glocalized Solutions for Sustainability in Manufacturing

Machining of Stainless Steels and Super Alloys

Lonely Planet: The world's number one travel guide publisher* Lonely Planet's Cape Town & the Garden Route is your passport to the most relevant, up-to-date advice on what to see and skip, and what hidden discoveries await you. Soak in the

view from the summit of Table Mountain, take a boat to Robben Island for an insight into the country's history, and explore the beaches, forests and verdant mountains along the majestic Garden Route – all with your trusted travel companion. Get to the heart of Cape Town and begin your journey now! Inside Lonely Planet's Cape Town & the Garden Route: Colour maps and images throughout Highlights and itineraries help you tailor your trip to your personal needs and interests Insider tips to save time and money and get around like a local, avoiding crowds and trouble spots Essential info at your fingertips - hours of operation, phone numbers, websites, transit tips, prices Honest reviews for all budgets - eating, sleeping, sightseeing, going out, shopping, hidden gems that most guidebooks miss Cultural insights provide a richer, more rewarding travel experience - covering history, people, music, landscapes, wildlife, cuisine, politics Covers City Bowl, Foreshore, Bo-Kaap & De Waterkant, East City, District Six, Woodstock & Observatory Gardens & Surrounds, Green Point & Waterfront, Sea Point to Hout Bay, Southern Suburbs, Simon's Town & Southern Peninsula, Cape Flats & Northern Suburbs, Stellenbosch, Franschoek, Paarl, Robertson, Hermanus, Stanford, Darling, Langebaan, The Garden Route eBook Features: (Best viewed on tablet devices and smartphones) Downloadable PDF and offline maps prevent roaming and data charges Effortlessly navigate and jump between maps and reviews Add notes to personalise your guidebook experience Seamlessly flip between pages Bookmarks and speedy search capabilities get you to key pages in a flash Embedded links to recommendations' websites Zoom-in maps and images

Inbuilt dictionary for quick referencing The Perfect Choice: Lonely Planet's Cape Town & the Garden Route is our most comprehensive guide to Cape Town, and is perfect for discovering both popular and offbeat experiences. Travelling further afield? Check out Lonely Planet's South Africa, Lesotho & Swaziland for a comprehensive look at what all these southern African countries have to offer.

About Lonely Planet: Lonely Planet is a leading travel media company and the world's number one travel guidebook brand, providing both inspiring and trustworthy information for every kind of traveller since 1973. Over the past four decades, we've printed over 145 million guidebooks and grown a dedicated, passionate global community of travellers. You'll also find our content online, and in mobile apps, video, 14 languages, nine international magazines, armchair and lifestyle books, ebooks, and more. TripAdvisor Travelers' Choice Awards 2012, 2013, 2014, 2015 and 2016 winner in Favorite Travel Guide category 'Lonely Planet guides are, quite simply, like no other.' – New York Times 'Lonely Planet. It's on everyone's bookshelves; it's in every traveller's hands. It's on mobile phones. It's on the Internet. It's everywhere, and it's telling entire generations of people how to travel the world.' – Fairfax Media (Australia) *Source: Nielsen BookScan: Australia, UK, USA, 5/2016-4/2017 Important Notice: The digital edition of this book may not contain all of the images found in the physical edition.

Heat Treatment : Principles and Techniques

Provides a comprehensive description for machining technologies of stainless steels and super alloys with consideration to current industrial applications. Presents current and recent developments related to traditional and nontraditional machining techniques of stainless steels and super alloys Arranges types of stainless steels and super alloys in qualitative and quantitative form, as related to their machining characteristics, providing the reader with information regarding optimum working condition for each material Proposes a 10-level machinability chart to rank important grades of stainless steels Arranges the machinability rating of the most commonly used super alloys in a descending order Presents non-traditional machining processes along with some hybrid processes which have been applied successfully to stainless steels and super alloys

Neural Computing - An Introduction

The Gentleman's Magazine (london, England);

Steels: Processing, Structure, and Performance is a comprehensive guide to the broad, dynamic physical metallurgy of steels. The volume is an extensively revised and updated edition of the classic 1990 book Steels: Heat Treatment and Processing Principles. Eleven new chapters expand the coverage in the previous

edition, and other chapters have been reorganized and updated. This volume is an essential reference for anyone who makes, uses, studies, or designs with steel. The interrelationships between chemistry, processing, structure, and performance--the elements of physical metallurgy--are integrated for all the types of steel discussed.

ASM Engineered Materials Reference Book

Machinery Buyers' Guide

The South and the New Deal

The purpose of this design guide is to provide the designer help in understanding the design, manufacture, and operation of splined shaft connections. It describes the types of splines that are typically used - including flexible and fixed splines. Contents cover: - Spline Terms and Definitions Applications Operation Dimensioning Manufacture Bibliography.

Lonely Planet Cape Town & the Garden Route

Traditional Machining Technology describes the fundamentals, basic elements, and operations of general-purpose metal cutting and abrasive machine tools used for the production and grinding of cylindrical and flat surfaces by turning, drilling, and reaming; shaping and planing; and milling processes. Special-purpose machines and operations used for thread cutting, gear cutting, and broaching processes are included along with semiautomatic, automatic, NC, and CNC machine tools; operations, tooling, mechanisms, accessories, jigs and fixtures, and machine-tool dynamometry are discussed. The treatment throughout the book is aimed at motivating and challenging the reader to explore technologies and economically viable solutions regarding the optimum selection of machining operations for a given task. This book will be useful to professionals, students, and companies in the industrial, manufacturing, mechanical, materials, and production engineering fields.

Machine Tool Design

This forward-thinking, practical book provides essential information on modern machining technology for industry with emphasis on the processes used regularly across several major industries. Machining technology presents great interest for many important industries including automotive, aeronautics, aerospace, renewable energy, moulds and dies, biomedical, and many others. Machining processes are manufacturing processes in which parts are shaped by the removal

of unwanted material; these processes cover several stages and are usually divided into the following categories: cutting (involving single point or multipoint cutting tools); abrasive processes (including grinding and advanced machining processes, such as EDM (electrical discharge machining), LBM (laser-beam machining), AWJM (abrasive water jet machining) and USM (ultrasonic machining). Provides essential information on modern machining technology, with emphasis on the processes used regularly across several major industries Covers several processes and outlines their many stages Contributions come from a series of international, highly knowledgeable and well-respected experts

Particle Breakage

This plan document proposes both short-term action & a long-term perspective to address national climate change objectives without placing an unreasonable burden on any region of Canada. The first section reviews the scientific evidence about climate change and Canada's international commitments to addressing this issue. The second section sets out Canada's approach to climate change, including the key principles that guide the national climate change plan and the steps under way or needed to achieve targeted reductions in greenhouse gas emissions. Section three outlines proposed steps in emission reduction in the following areas: transportation, buildings, industry, renewable energy & clean fuels, small & medium size enterprises and fugitive emissions, agriculture, forestry & landfills,

and international emissions. Section four discusses how individual Canadians, communities, and governments can contribute to emissions reductions. Section five outlines how to improve understanding of climate change & prepare to adapt. The final section discusses plan reporting & accountability. The annex summarizes climate change modelling & analysis activity, describes the analytic framework developed to evaluate climate change policy options, and reviews & interprets the results of the most recent round of modelling.

Electrical Discharge Machining (EDM)

Numerical Control

Vols. for 1970-71 includes manufacturers catalogs.

Quality Engineering Using Robust Design

The EDM Handbook

Plastics Processing

This work has been selected by scholars as being culturally important, and is part of the knowledge base of civilization as we know it. This work was reproduced from the original artifact, and remains as true to the original work as possible.

Therefore, you will see the original copyright references, library stamps (as most of these works have been housed in our most important libraries around the world), and other notations in the work. This work is in the public domain in the United States of America, and possibly other nations. Within the United States, you may freely copy and distribute this work, as no entity (individual or corporate) has a copyright on the body of the work. As a reproduction of a historical artifact, this work may contain missing or blurred pages, poor pictures, errant marks, etc. Scholars believe, and we concur, that this work is important enough to be preserved, reproduced, and made generally available to the public. We appreciate your support of the preservation process, and thank you for being an important part of keeping this knowledge alive and relevant.

The Flivver King

Written by experts from the world's leading institutions in the field, this is the only book to cover virtual and augmented reality in manufacturing from a

manufacturing perspective, rather than a computer science angle. It details applications of state-of-the-art technologies in real industrial situations.

Steels

Virtual and Augmented Reality Applications in Manufacturing

This overview of the essential methods of plastics processing includes basic principles, theory, and technical background information. Written as an introductory text, it enables the reader to understand the broad field of processing technologies and its relationship to properties and applications of plastics materials.

Machine Shop Know-how

This remarkable account describes the development of numerical control, the principal method used in the automatic control of machine tools. The technique, was pioneered and perfected at MIT during two decades of exciting work, from 1950 to 1970. The author was a direct participant in the engineering program that originated numerical control, and was involved in many of the most important

decisions surrounding its evolution. He tells how the technique rose from a futuristic concept to mass-production reality, one that is essential for modern standards of industrial manufacturing. The book documents the entire process of innovation, including the scope of the original research, and the institutional and cultural environment in which it took place. The author chronicles all three main phases of effort: the numerically controlled milling machine, the automatically programmed tool system, and the computer-aided design research. More recent developments are reviewed, and the author points to the need for similar research programs in order to restore U.S. industry to a position of world leadership. The book will interest all those involved in planning and implementing innovative industrial research programs, along with historians of technology and engineering.

Ebony Trade: Homies on the DL

When Franklin D. Roosevelt was sworn in as president, the South was unmistakably the most disadvantaged part of the nation. This work examines the effect of the New Deal on the rural and urban South, its black and white citizens, its poor, and its politics.

Traditional Machining Technology

Particle breakage is an important process within a wide range of solids processing industries, including pharmaceuticals, food, agricultural and mining. Breakage of particles can be defined as intentional and unintentional, depending on whether it is desired or not. Through understanding of the science and underlying mechanisms behind this phenomenon, particle breakage can be either minimised or encouraged within an efficient and effective process. Particle Breakage examines particle breakage at three different length scales, ranging from single particle studies through groups of particles and looking at solid processing steps as a whole. This book is the widest ranging book in the field and includes the most up-to-date techniques such as Distinct Element Method (DEM), Monte Carlo simulations and Population Balance Equations (PBE). This handbook provides an overview of the current state-of-the-art and particle breakage. From the small scale of a single particle, to the study of whole processes for breakage; both by experimental study and mathematical modelling. * Covering a wide range of subjects and industrial applications * Allows the reader an understanding of the science behind engineered breakage processes * Giving an unrestrictive and interdisciplinary approach

Fundamentals of Manufacturing For Engineers

Neural computing is one of the most interesting and rapidly growing areas of research, attracting researchers from a wide variety of scientific disciplines.

Starting from the basics, Neural Computing covers all the major approaches, putting each in perspective in terms of their capabilities, advantages, and disadvantages. The book also highlights the applications of each approach and explores the relationships among models developed and between the brain and its function. A comprehensive and comprehensible introduction to the subject, this book is ideal for undergraduates in computer science, physicists, communications engineers, workers involved in artificial intelligence, biologists, psychologists, and physiologists.

Taguchi Methods

Electrical Discharge Machining (EDM) is one of the earliest and most widely used non-conventional machining processes. In recent years, the use of EDM has increased significantly in industries, mainly due to the extensive use of hard and difficult-to-cut materials, i.e. hardened steels, carbides, titanium alloys, nickel super alloys and so on. The EDM process is being used extensively for many important applications in die and mold, aerospace, automotive, micro-electronic and biomedical industries. As a result, extensive research has been carried out on various aspects of EDM. Taking those facts into consideration, this book aims to provide a comprehensive overview of the various types, technologies and applications of EDM. The book starts with chapters on the two major types of EDM: die-sinking EDM and wire-EDM. Subsequently, several EDM-based hybrid

machining processes, such as: ultrasonically aided EDM, powder-mixed EDM, and simultaneous micro-EDM/ECM have been discussed in detail. This book includes chapters on the detail of EDM surface and modeling and simulation of the EDM process. This book also contains chapters on the novel and innovative applications of EDM as well as machining of newer materials, such as: shape memory alloy, reaction-bonded silicon carbide, metal matrix composites, silicon based semiconductors, and non-conducting polymers. It is a useful resource for students and researchers who are planning to start their research on the area of EDM and related processes. It can also serve as a reference for students, academics, researchers, engineers, and working professionals in non-traditional manufacturing processes related industries.

Modeling and Simulation of Mineral Processing Systems

Electrical Discharge Machining

Dr. R. Peter King covers the field of quantitative modeling of mineral processing equipment and the use of these models to simulate the actual behavior of ore dressing and coal washing as they are configured to work in industrial practice. The material is presented in a pedagogical style that is particularly suitable for readers

who wish to learn the wide variety of modeling methods that have evolved in this field. The models vary widely from one unit type to another. As a result each model is described in some detail. Wherever possible model structure is related to the underlying physical processes that govern the behaviour of particulate material in the processing equipment. Predictive models are emphasised throughout so that, when combined, they can be used to simulate the operation of complex mineral processing flowsheets. The development of successful simulation techniques is a major objective of the work that is covered in the text. Covers all aspects of modeling and simulation Provides all necessary tools to put the theory into practice

Injection Mould Design

The Flivver King stands among the finest of modern American historical novels. It is history as it ought to be written - from the bottom up and the top down, with monumental sensitivity to the compromise and conflict between the two extremes. Its two stories - those of Henry Ford and Ford-worker Abner Shutt, unfold side by side, indeed dialectically. They are, in the end, one story: the saga of class and culture in 'Ford-America'. Workers and bosses, flappers and Klansmen, war and depression, Prohibition outlaws and high-society parties, unions and anti-union gun thugs - few aspects of American life in the first four decades of the last century are missing from this small masterpiece. The Flivver King sustains the same sure grasp of working class life which characterized Sinclair's earlier classic, The Jungle, but

much less sentimentally and with a steadier focus on how alienated work breeds not only degradation but also resistance and revolt. Originally written in 1937 to aid the United Automobile Workers' organizing drive, The Flivver King answers the question "Why do we need a union?" with quiet eloquence. The Charles H. Kerr Company has reissued it as a great American novel and an important historical document, because that question has never gone away and is now more vital than ever. With an introduction from Steve Meyer.

[ROMANCE](#) [ACTION & ADVENTURE](#) [MYSTERY & THRILLER](#) [BIOGRAPHIES & HISTORY](#) [CHILDREN'S](#) [YOUNG ADULT](#) [FANTASY](#) [HISTORICAL FICTION](#) [HORROR](#) [LITERARY FICTION](#) [NON-FICTION](#) [SCIENCE FICTION](#)